

P . S . FILM



Description

PU plotter cut heat seal material with adhesive polyester backing featuring bright colors. The material grants high washing resistance and an easy cutting, weeding and application. Recommended for multilayer applications. The material is certified **Öko-Tex® Standard 100 Classe I**. Average thickness: 90 micron. Warning: fluorescent colors may release traces on the inferior layer.

Basic information

Due to the many different base materials available on the market, the following heat transfer instructions are given as a guideline only:

Plotter settings (eg. with Roland GX24 plotter)

Blade: new at 50° **Recommended pressure:** 40 gf

Transfer setup

Temperature: 150°C **Time:** 15" **Pressure:** medium (3÷4 bar)

Application instructions

- 1) Mirror cut the material
- 2) Weed the exceeding material (for a quick and easier weeding, we suggest to place the cut material for a few seconds on a warm surface such as the plates, 60-70°)
- 3) Place the material on the garment with its polyester backing
- 4) Heat apply
- 5) Remove the support warm or cold

Suitable textiles

Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions

(wait 24h after the heat transfer) 80°C max. – do not use bleach or other aggressive chemical agents

Dry clean: no **Tumble dry:** yes

N.B. : all information given in this sheet are based on our experience

We recommend to always perform a test before starting standard production

The product meets the Italian and EU regulations relating to its proper use.

This document can be subject to variations. Updated versions are available on our website www.siser.it.

For further information, please contact our Sales Office. Thank you.

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