

BRICK

Description Very thick PU plotter cut material, with polyester backing. Despite the outstanding thickness, the material grants easy cutting, weeding and application and a high washing resistance.

Average film thickness before application: **1000 micron**

Basic information Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with ROLAND GX24)
Blade: **high thickness blade**
Minimum required pressure: **150 gf**
Transfer setup
Temperature: **155°C** (311°F)
Time: **20"**
Pressure: **high (4÷5 bar)**

Application instructions **N.B.: due to the heat sensitivity of the film, it is necessary to preheat the plates for 20" at 155°C before starting the production.**
Mirror cut the material
Weed the exceeding material
Place the material on the garment with its polyester backing
Heat apply
Remove the support only when very cold

Suitable textiles Cotton, polyester, Lycra® and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions Wait **24h** after the heat transfer
60°C Max - inside out
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **yes**



Siser s.r.l.

Viale della Tecnica n° 18
36100 Vicenza - Italy
Tel. +39 0444.287960
Fax +39 0444.287959
info@siser.it - www.siser.it

r.e.a. vi 171856 - reg. imp. vi n° 14971
c.s. € 103.300 i.v. - p.iva 01591490246

N.B.

All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.